



## SYNCHEMIA RESEARCH CHEMICAL

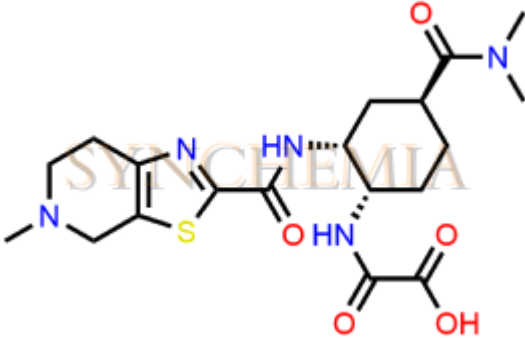
Plot No.408, Prakash Industries, 1st Floor, Bhare Phata, Tal- Mulshi, Dist- Pune, Maharashtra India.

Mob.No: 9404317505 / 7276018915

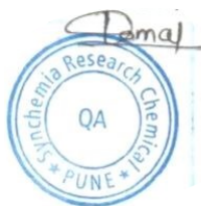
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### CERTIFICATE OF ANALYSIS

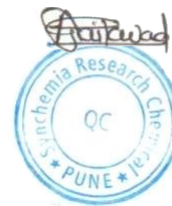
<b>Product Name</b>	: Edoxaban Impurity 7	
<b>CAS NO</b>	: 767625-11-6	
<b>Batch No</b>	: NA	
<b>Date of Analysis</b>	: NA	
<b>Retest Date</b>	: NA	
<b>Structure</b>	: 	
<b>Chemical Name</b>	: 2-(((1S,2R,4S)-4-(dimethylcarbamoyl)-2-(5-methyl-4,5,6,7-tetrahydrothiazolo[5,4-c]pyridine-2-carboxamido)cyclohexyl)amino)-2-oxoacetic acid	
<b>Molecular Formula</b>	: C <sub>19</sub> H <sub>27</sub> N <sub>5</sub> O <sub>5</sub> S	
<b>Molecular Weight</b>	: 437.51 g/mol	
<b>Sr. No.</b>	<b>Test</b>	<b>Result</b>
1)	<b>Description</b>	NA
2)	<b>Solubility</b>	NA
3)	<b>Identification</b> 1.Mass 2.1H NMR 3.IR	Confirm to structure Confirm to structure Confirm to structure
4)	<b>Purity by HPLC</b>	NA
<b>Long Term Storage Condition</b> 2–8 degrees Celsius		

Prepared and Reviewed By



Ms Ashwini Gaiwad  
(QC DEPARTMENT)

Approved By



Ms Komal Kapase  
(QA DEPARTMENT)



**Note:** This is only for Analytical testing purpose, not for Human or Animal Consumption