



## SYNCHEMIA RESEARCH CHEMICAL

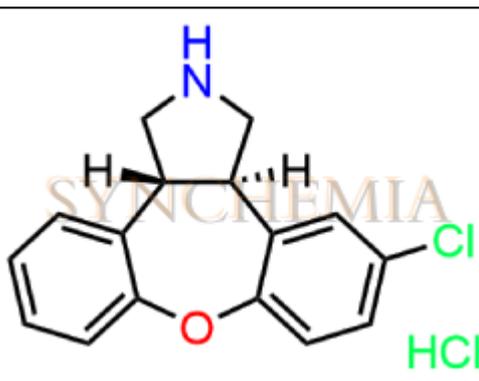
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### CERTIFICATE OF ANALYSIS

<b>Product Name</b>	: Asenapine N-Desmethyl Impurity	
<b>CAS NO</b>	: 128915-56-0	
<b>Batch No</b>	: NA	
<b>Date of Analysis</b>	: NA	
<b>Retest Date</b>	: NA	
<b>Structure</b>	: 	
<b>Chemical Name</b>	: (3aR,12bR)-Rel-5-Chloro-2,3,3a,12b-tetrahydro-1H-dibenz[2,3:6,7]oxepino[4,5-c] pyrrole hydrochloride	
<b>Molecular Formula</b>	: C <sub>16</sub> H <sub>14</sub> ClNO : HCl	
<b>Molecular Weight</b>	: 271.7 : 36.5g/mole	
<b>Sr. No.</b>	<b>Test</b>	<b>Result</b>
1)	<b>Description</b>	NA
2)	<b>Solubility</b>	DMSO,METHANOL
3)	<b>Identification</b> 1.Mass 2.1H NMR 3.IR	Confirm to structure Confirm to structure Confirm to structure
4)	<b>Purity by HPLC</b>	NA
<b>Long Term Storage Condition</b> 2-8 degrees Celsius		

Prepared and Reviewed By



Ms Ashwini Gaikwad  
(QC DEPARTMENT)

Approved By



Ms Komal Kapase  
(QA DEPARTMENT)



**Note:** This is only for Analytical testing purpose, not for Human or Animal Consumption